

MHI

**TECHNICAL MANUAL
& PARTS LIST**

DRAFT

WALL MOUNTED TYPE ROOM AIR-CONDITIONER

(Air to air heat pump type)

SRK63HE-S, SRK71HE-S

(Air cooled cooling only type)

SRK63CE-S, SRK71CE-S

INDOOR UNIT

Models **SRK63HE-S, SRK71HE-S**
SRK63CE-S, SRK63CE-S



OUTDOOR UNIT

Models **SRC63HE-S**
SRC63CE-S



Models **SRC71HE-S**
SRC71CE-S



REMOTE CONTROLLER



1 GENERAL INFORMATION

1.1 Specific features

The “Mitsubishi Daiya” room air-conditioner: SRK series are of split and wall mounted type and the unit consists of indoor unit and outdoor unit with refrigerant precharged in factory. The indoor unit is composed of room air cooling or heating equipment with operation control switch and the outdoor unit is composed of condensing unit with compressor.

(1) Remote control flap & louver

The Flap & louver can be automatically controlled by operating wireless remote control.

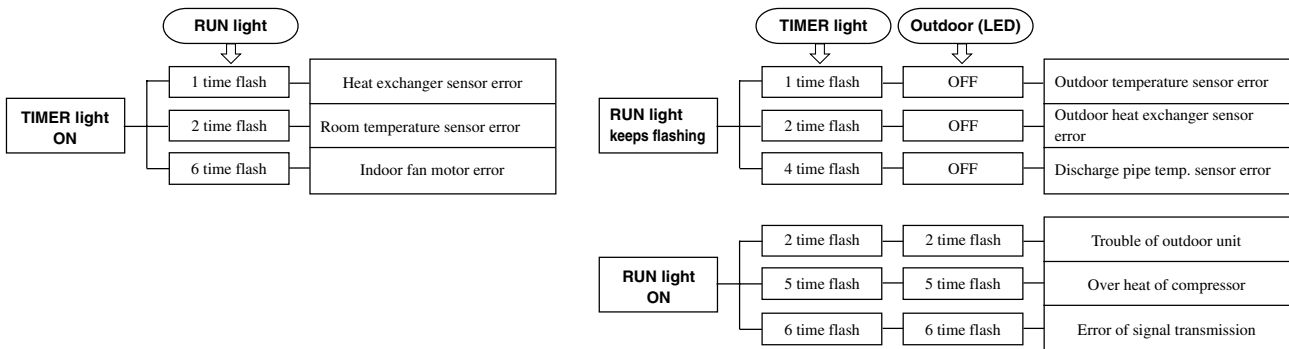
- Flap swing : The flaps swing up and down successively.
- Louver swing : The louvers swing left and right successively.
- Multi-directional Air Flow : Activating both up/down air swing and left/right air swing at the same time results in a multi-directional air flow.
(up/down air scroll and left/right air scroll)
- Memory flap : Once the Flap & louver position is set, the unit memorizes the position and continues to operate at the same position from the next time.

(2) Automatic Operation

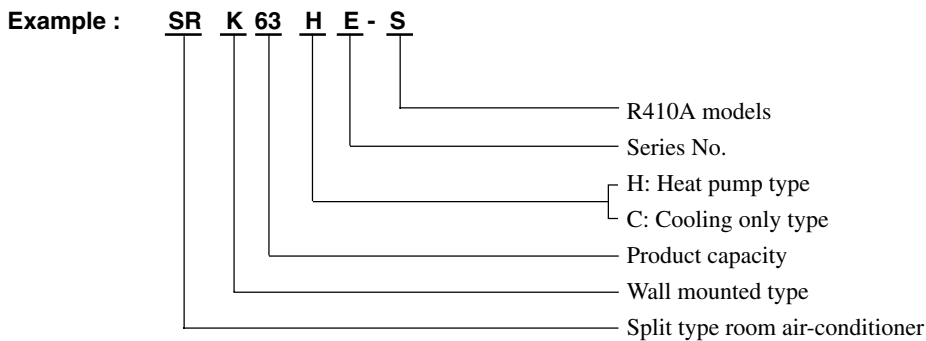
When the remote control switch is set on “auto(☉)”, it will either automatically decide operation mode such as cooling, heating and thermal dry, or operate in the operation mode before it has been turned to automatic control.

(3) Self diagnosis function

- We are constantly trying to do better service to our customers by installing such judges that show abnormality of operation as follows.



1.2 How to read the model name



2 SELECTION DATA

2.1 Specifications

Model SRK63HE-S (Indoor unit)
SRC63HE-S (Outdoor unit)

(220/230/240V)

Item		Model	SRK63HE-S	SRC63HE-S	
Cooling capacity ⁽¹⁾		W	6300		
Heating capacity ⁽¹⁾		W	6700		
Power source			1 Phase, 220-240V, 50Hz		
Operation data ⁽¹⁾⁽²⁾	Cooling input	kW	2.19		
	Running current (Cooling)	A	10.9/10.5/10.0		
	Heating input	kW	1.85		
	Running current (Heating)	A	9.2/8.8/8.5		
	Inrush current	A	53		
	COP			Cooling: 2.88 Heating: 3.62	
	Noise level	Cooling	Sound level	Hi 44, Me 40, Lo 37	49
Power level			59	65	
Heating		Sound level	Hi 44, Me 41, Lo 37	49	
		Power level	59	65	
Exterior dimensions Height × Width × Depth		mm	318 × 1098 × 248	640 × 850 × 290	
Color			Yellowish white	Stucco white	
Net weight		kg	18	48	
Refrigerant equipment Compressor type & Q'ty			-	RM-B5125MNE5 (Rotary type) × 1	
Motor		kW	-	1.9	
Starting method			-	Line starting	
Heat exchanger			Slit fins & inner grooved tubing	Straight fin & inner grooved tubing	
Refrigerant control			Capillary tubes + Electric expansion valve		
Refrigerant ⁽³⁾		kg	R410A 1.6 (Pre-Charged up to the piping length of 15m)		
Refrigerant oil		ℓ	0.7 (MA68)		
Deice control			Microcomputer control		
Air handling equipment Fan type & Q'ty			Tangential fan × 1	Propeller fan × 1	
Motor		W	46	43	
Air flow (at High)	(Cooling)	CMM	18	42	
	(Heating)		20.5	42	
Air filter, Q'ty			Polypropylene net (washable) × 2	-	
Shock & vibration absorber			-	Cushion rubber (for compressor)	
Electric heater			-	-	
Operation control Operation switch			Wireless-Remote controller	-	
Room temperature control			Microcomputer thermostat	-	
Pilot lamp			RUN (Green), TIMER (Yellow), HI POWER (Green), ECONO (Orange)		
Safety equipment			Compressor: overheat protection, Heating overload protection (High pressure control), Frost protection, Serial signal error protection, Indoor fan motor error protection		
Refrigerant piping	O.D	mm (in)	Liquid line: φ6.35 (1/4") Gas line: φ12.7 (1/2")		
	Connecting method		Flare connecting		
	Attached length of piping		Liquid line: 0.70m	-	
	Insulation		Gas line: 0.63m	Necessary (Both sides)	
Drain hose			Connectable		
Power source supply			Terminal block (Screw fixing type)		
Connection wiring	Size × Core number		1.5 mm ² × 4 cores (Including earth cable)		
	Connecting method		Terminal block (Screw fixing type)		
Accessories (included)			Mounting kit, Clean filter (Natural enzyme filter × 1, Photocatalytic washable deodorizing filter × 1)		
Optional parts			-		

Notes (1) The data are measured at the following conditions.

Operation	Item	Indoor air temperature		Outdoor air temperature		Standards
		DB	WB	DB	WB	
Cooling		27°C	19°C	35°C	24°C	ISO-T1, JIS C9612
Heating		20°C	-	7°C	6°C	ISO-T1, JIS C9612

The piping length is 7.5m.

- (2) The operation data are applied to the 220/230/240V districts respectively.
- (3) The refrigerant quantity to be charged includes the refrigerant in 15 m connecting piping.
(Purging is not required even in the short piping.)
If the piping length is longer, when it is 15 to 25m, add 20g refrigerant per meter.

Model SRK71HE-S (Indoor unit)
SRC71HE-S (Outdoor unit)

(220/230/240V)

Item		Model	SRK71HE-S	SRC71HE-S	
Cooling capacity ⁽¹⁾		W	7100		
Heating capacity ⁽¹⁾		W	7500		
Power source			1 Phase, 220-240V, 50Hz		
Operation data ⁽¹⁾⁽²⁾	Cooling input	kW	2.16		
	Running current (Cooling)	A	10.8/10.3/9.9		
	Heating input	kW	2.04		
	Running current (Heating)	A	10.2/9.7/9.3		
	Inrush current	A	49		
	COP			Cooling: 3.29 Heating: 3.68	
	Noise level	Cooling	Sound level	Hi 45/Me 41/Lo 38	55
			Power level	59	70
Heating		Sound level	Hi 46, Me 41, Lo 38	55	
		Power level	60	70	
Exterior dimensions Height × Width × Depth		mm	318 × 1098 × 248	750 × 880 × 340	
Color			Yellowish white	Stucco white	
Net weight		kg	18	76	
Refrigerant equipment Compressor type & Q'ty			-	5JS270DAA01	
Motor		kW	-	1.8	
Starting method			-	Line starting	
Heat exchanger			Slit fins & inner grooved tubing	Straight fin & inner grooved tubing	
Refrigerant control			Capillary tubes + Electric expansion valve		
Refrigerant ⁽³⁾		kg	R410A 2.0 (Pre-charged up to the piping length of 15m)		
Refrigerant oil		ℓ	11.3 (RB68A or Freol Alpha 68M)		
Deice control			Microcomputer control		
Air handling equipment Fan type & Q'ty			Tangential fan × 1	Propeller fan × 1	
Motor		W	46	85	
Air flow (at High)	(Cooling)	CMM	19	60	
	(Heating)		21	60	
Air filter, Q'ty			Polypropylene net (washable) × 2	-	
Shock & vibration absorber			-	Cushion rubber (for compressor)	
Electric heater			-	-	
Operation control Operation switch			Wireless-Remote controller	-	
Room temperature control			Microcomputer thermostat	-	
Pilot lamp			RUN (Green), TIMER (Yellow), HI POWER (Green), ECONO (Orange)		
Safety equipment			Compressor: overheat protection, Heating overload protection (High pressure control), Frost protection, Serial signal error protection, Indoor fan motor error protection		
Refrigerant piping	O.D	mm (in)	Liquid line: φ6.35 (1/4") Gas line: φ15.88 (5/8")		
	Connecting method		Flare connecting		
	Attached length of piping		Liquid line: 0.70m Gas line : 0.63m	-	
	Insulation		Necessary (Both sides)		
Drain hose			Connectable		
Power source supply			Terminal block (Screw fixing type)		
Connection wiring	Size × Core number		1.5 mm ² × 4 cores (Including earth cable)		
	Connecting method		Terminal block (Screw fixing type)		
Accessories (included)			Mounting kit, Clean filter (Natural enzyme filter × 1, Photocatalytic washable deodorizing filter × 1)		
Optional parts			-		

Notes (1) The data are measured at the following conditions.

Operation	Item	Indoor air temperature		Outdoor air temperature		Standards
		DB	WB	DB	WB	
Cooling		27°C	19°C	35°C	24°C	ISO-T1, JIS C9612
Heating		20°C	-	7°C	6°C	ISO-T1, JIS C9612

The piping length is 7.5m.

- (2) The operation data are applied to the 220/230/240V districts respectively.
(3) The refrigerant quantity to be charged includes the refrigerant in 15 m connecting piping.
(Purging is not required even in the short piping.)
If the piping length is longer, when it is 15 to 25m, add 20g refrigerant per meter.

Model SRK63CE-S (Indoor unit)
SRC63CE-S (Outdoor unit)

(220/230/240V)

Item		Model	SRK63CE-S	SRC63CE-S
Cooling capacity ⁽¹⁾		W	6300	
Power source			1 Phase, 220-240V, 50Hz	
Operation data ⁽¹⁾⁽²⁾	Cooling input	kW	2.19	
	Running current (Cooling)	A	10.9/10.5/10.0	
	Inrush current	A	53	
	COP		Cooling: 2.88	
	Noise level	Cooling	Sound level Power level	dB
Exterior dimensions		mm	318 × 1098 × 248	640 × 850 × 290
Height × Width × Depth				
Color			Yellowish white	Stucco white
Net weight		kg	18	48
Refrigerant equipment				
Compressor type & Q'ty			-	RM-B5125MNE5 (Rotary type) × 1
Motor		kW	-	1.9
Starting method			-	Line starting
Heat exchanger			Slit fins & inner grooved tubing	Straight fin & inner grooved tubing
Refrigerant control			Capillary tubes + Electric expansion valve	
Refrigerant ⁽³⁾		kg	R410A 1.6 (Pre-charged up to the piping length of 15m)	
Refrigerant oil		ℓ	0.7 (MA68)	
Deice control			Microcomputer control	
Air handling equipment				
Fan type & Q'ty			Tangential fan × 1	Propeller fan × 1
Motor		W	46	43
Air flow (at High)		(Cooling) CMM	18	42
Air filter, Q'ty			Polypropylene net (washable) × 2	-
Shock & vibration absorber			-	Cushion rubber (for compressor)
Electric heater			-	-
Operation control				
Operation switch			Wireless-Remote controller	-
Room temperature control			Microcomputer thermostat	-
Pilot lamp			RUN (Green), TIMER (Yellow), HI POWER (Green), ECONO (Orange)	
Safety equipment			Compressor: overheat protection, Frost protection, Serial signal error protection, Indoor fan motor error protection	
Refrigerant piping	O.D	mm (in)	Liquid line: φ6.35 (1/4") Gas line: φ12.7 (1/2")	
	Connecting method		Flare connecting	
	Attached length of piping		Liquid line: 0.70m Gas line : 0.63m	-
	Insulation		Necessary (Both sides)	
Drain hose			Connectable	
Power source supply			Terminal block (Screw fixing type)	
Connection wiring	Size × Core number		1.5 mm ² × 4 cores (Including earth cable)	
	Connecting method		Terminal block (Screw fixing type)	
Accessories (included)			Mounting kit, Clean filter (Natural enzyme filter × 1, Photocatalytic washable deodorizing filter × 1)	
Optional parts			-	

Notes (1) The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Operation					
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS C9612

The piping length is 7.5m.

- (2) The operation data are applied to the 220/230/240V districts respectively.
(3) The refrigerant quantity to be charged includes the refrigerant in 15 m connecting piping.
(Purging is not required even in the short piping.)
If the piping length is longer, when it is 15 to 25m, add 20g refrigerant per meter.

Model SRK71CE-S (Indoor unit)
SRC71CE-S (Outdoor unit)

(220/230/240V)

Item		Model	SRK71CE-S	SRC71CE-S	
Cooling capacity ⁽¹⁾		W	7100		
Power source			1 Phase, 220-240V, 50Hz		
Operation data ⁽¹⁾	Cooling input	kW	2.16		
	Running current (Cooling)	A	10.8/10.3/9.9		
	Inrush current	A	49		
	COP		Cooling: 3.34		
	Noise level	Cooling	Sound level Power level	dB	Hi 45, Me 41, Lo 38 59
Exterior dimensions Height × Width × Depth		mm	318 × 1098 × 248	750 × 880 × 340	
Color			Yellowish white	Stucco white	
Net weight		kg	18	76	
Refrigerant equipment Compressor type & Q'ty			-	5JS270DAA01	
Motor		kW	-	1.8	
Starting method			-	Line starting	
Heat exchanger			Slit fins & inner grooved tubing	Straight fin & inner grooved tubing	
Refrigerant control			Capillary tubes + Electric expansion valve		
Refrigerant ⁽³⁾		kg	R410A 2.0 (Pre-charged up to the piping length of 15m)		
Refrigerant oil		ℓ	11.3 (RB68A or Freol Alpha 68M)		
Deice control			Microcomputer control		
Air handling equipment Fan type & Q'ty			Tangential fan × 1	Propeller fan × 1	
Motor		W	46	85	
Air flow (at High)		(Cooling) CMM	19	60	
Air filter, Q'ty			Polypropylene net (washable) × 2	-	
Shock & vibration absorber			-	Cushion rubber (for compressor)	
Electric heater			-	-	
Operation control			Wireless-Remote controller	-	
Operation switch				-	
Room temperature control			Microcomputer thermostat	-	
Pilot lamp			RUN (Green), TIMER (Yellow), HI POWER (Green), ECONO (Orange)		
Safety equipment			Compressor: overheat protection, Frost protection, Serial signal error protection, Indoor fan motor error protection		
Refrigerant piping	O.D	mm (in)	Liquid line: φ6.35 (1/4") Gas line: φ15.88 (5/8")		
	Connecting method		Flare connecting		
	Attached length of piping		Liquid line : 0.70m Gas line : 0.63m	-	
	Insulation		Necessary (Both sides)		
Drain hose			Connectable		
Power source supply			Terminal block (Screw fixing type)		
Connection wiring	Size × Core number		1.5 mm ² × 4 cores (Including earth cable)		
	Connecting method		Terminal block (Screw fixing type)		
Accessories (included)			Mounting kit, Clean filter (Natural enzyme filter × 1, Photocatalytic washable deodorizing filter × 1)		
Optional parts			-		

Notes (1) The data are measured at the following conditions.

Item	Indoor air temperature		Outdoor air temperature		Standards
	DB	WB	DB	WB	
Cooling	27°C	19°C	35°C	24°C	ISO-T1, JIS C9612

The piping length is 7.5m.

- (2) The operation data are applied to the 220/230/240V districts respectively.
(3) The refrigerant quantity to be charged includes the refrigerant in 15 m connecting piping.
(Purging is not required even in the short piping.)
If the piping length is longer, when it is 15 to 25m, add 20g refrigerant per meter.

2.2 Range of usage & limitations

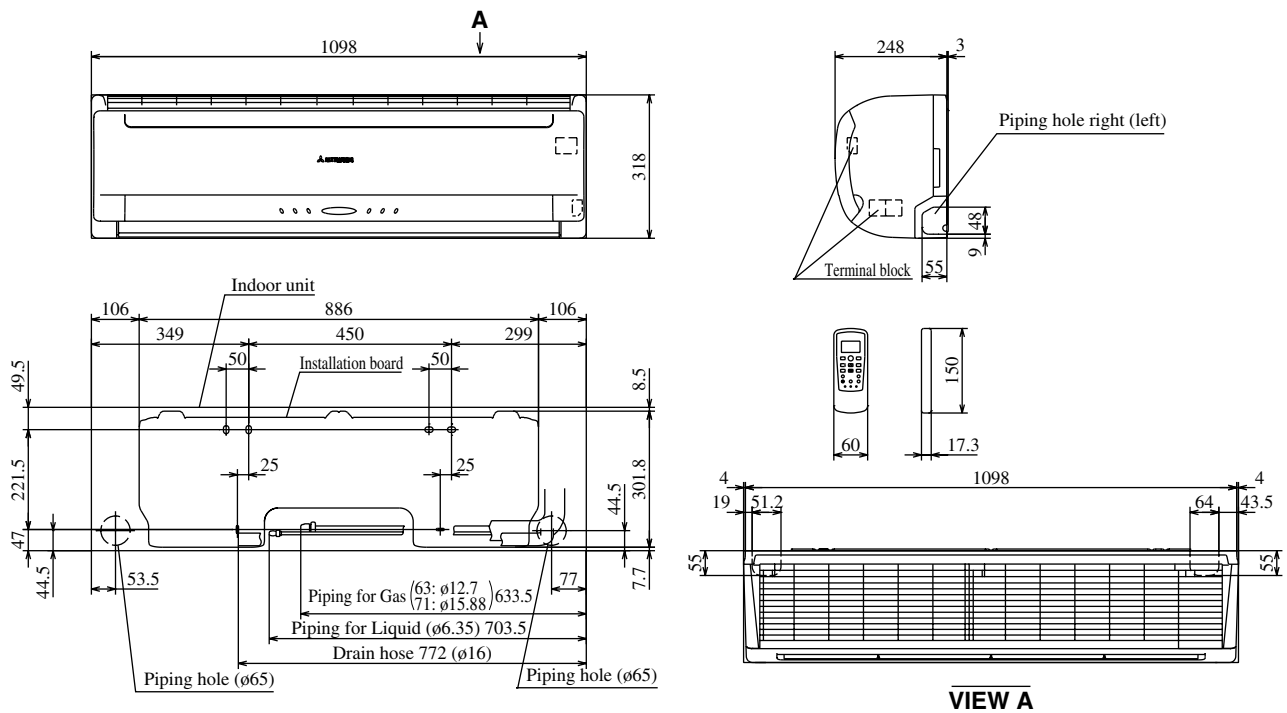
Item	Models	All models
Indoor return air temperature (Upper, lower limits)		Refer to the selection chart
Outdoor air temperature (Upper, lower limits)		
Refrigerant line (one way) length		Max. 25m
Vertical height difference between outdoor unit and indoor unit		Max. 15m
Power source voltage		Rating \pm 10%
Voltage at starting		Min. 85% of rating
Frequency of ON-OFF cycle		Max. 10 times/h
ON and OFF interval		Max. 3 minutes

2.3 Exterior dimensions

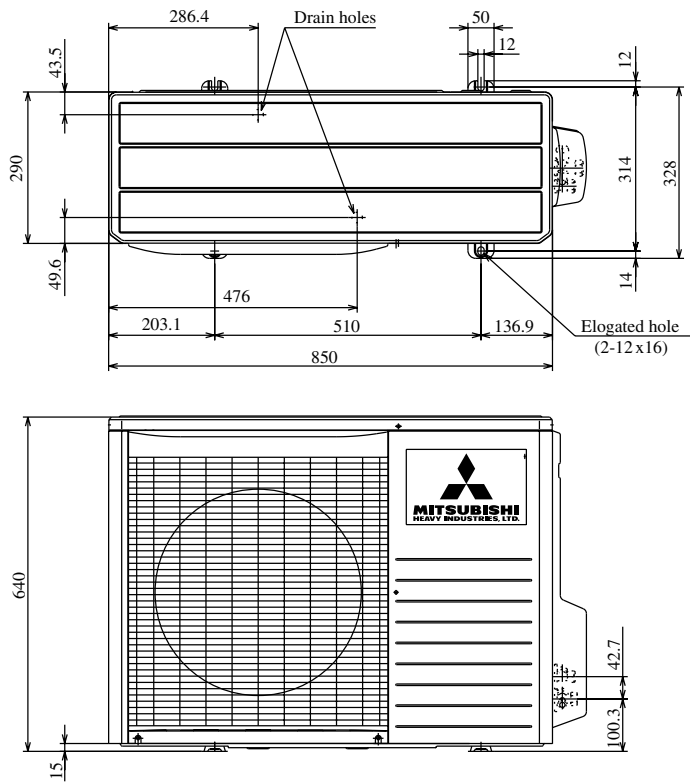
(1) Indoor unit

Models SRK63HE-S, 71HE-S
SRK63CE-S, 71CE-S

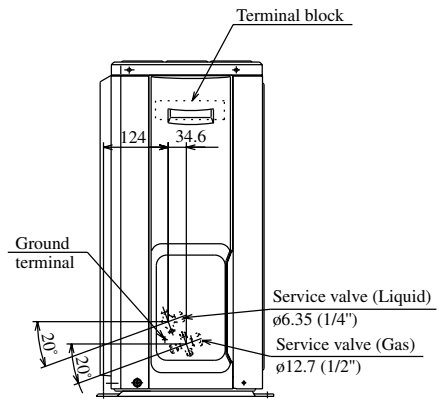
Unit: mm



(2) Outdoor unit
 Models SRC63HE-S
 SRC63CE-S

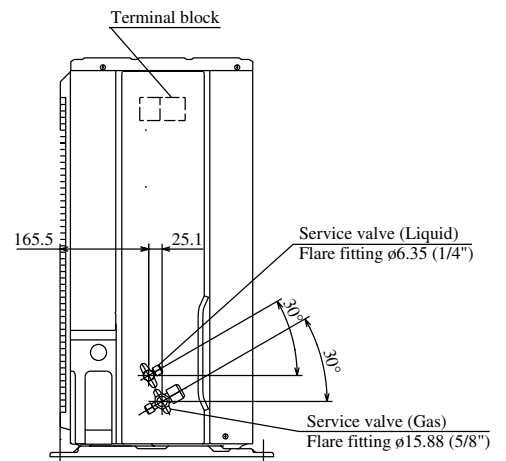
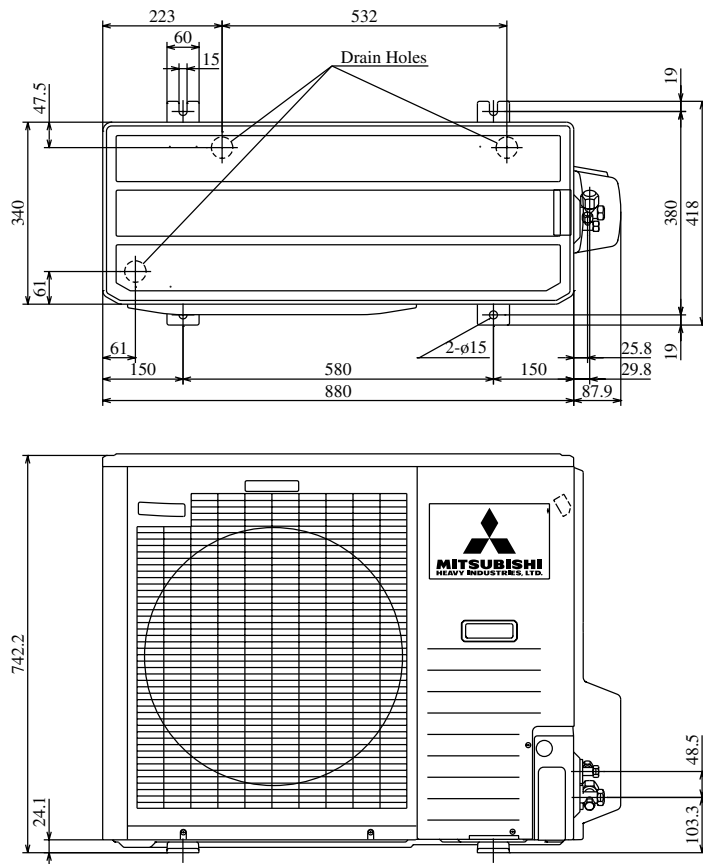


Unit: mm



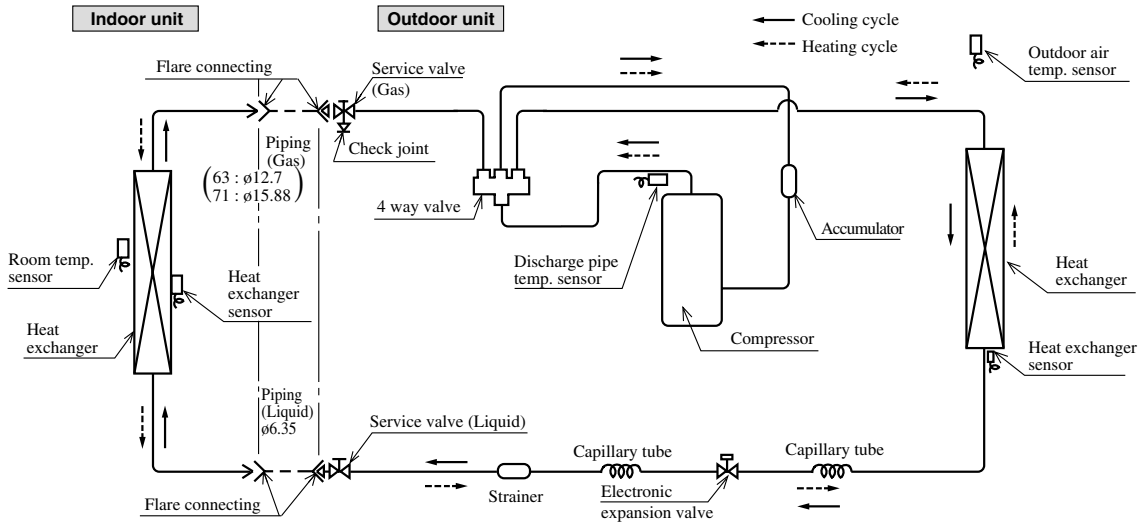
Models SRC71HE-S
 SRC71CE-S

Unit: mm

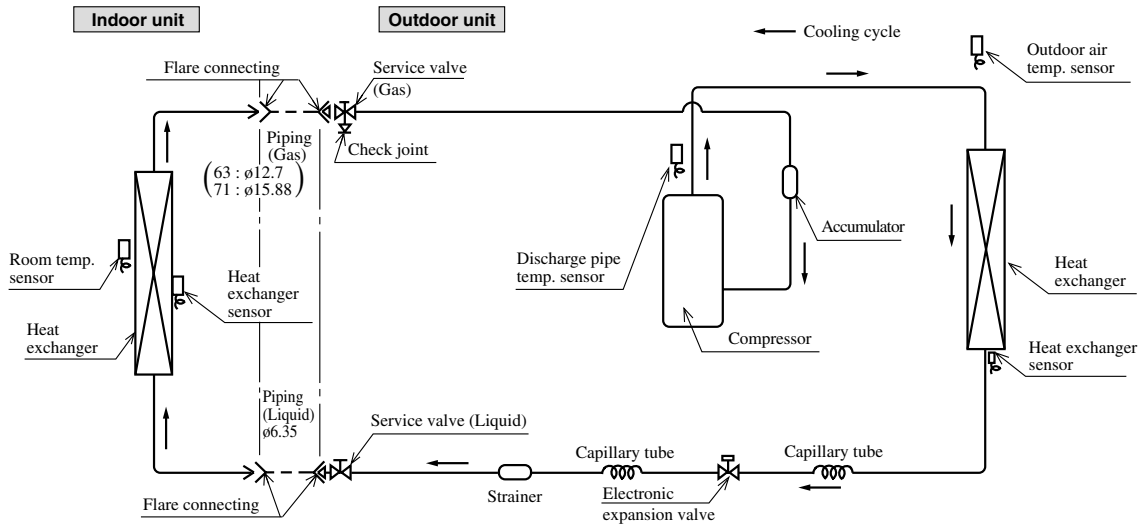


2.4 Piping system

Models SRK63HE-S, 71HE-S



Models SRK63CE-S, 71CE-S

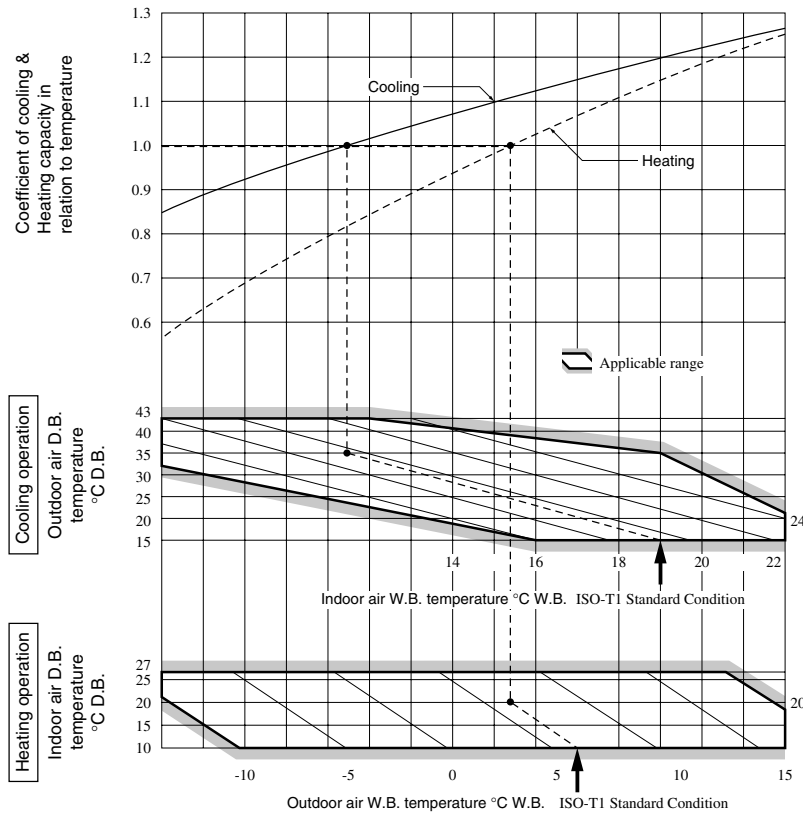


2.5 Selection chart

Correct the cooling and heating capacity in accordance with the conditions as follows. The net cooling and heating capacity can be obtained in the following way.

Net capacity = Capacity shown on specification × Correction factors as follows.

(1) Coefficient of cooling and heating capacity in relation to temperatures



(2) Correction of cooling and heating capacity in relation to one way length of refrigerant piping

It is necessary to correct the cooling and heating capacity in relation to the one way piping length between the indoor and outdoor units.

Piping length [m]	7	10	15	20	25
Cooling	1.0	0.99	0.975	0.965	0.95
Heating	1.0	1.0	1.0	1.0	1.0

(3) Correction relative to frosting on outdoor heat exchanger during heating

In additions to the foregoing corrections (1), (2) the heating capacity needs to be adjusted also with respect to the frosting on the outdoor heat exchanger.

Air inlet temperature of outdoor unit in °CWB	-10	-9	-7	-5	-3	-1	1	3	5
Adjustment coefficient	0.95	0.94	0.93	0.91	0.88	0.86	0.87	0.92	1.00

How to obtain the cooling and heating capacity

Example : The net cooling capacity of the model SRK63HE-S with the piping length of 15m, indoor wet-bulb temperature at 19.0°C and outdoor dry-bulb temperature 35°C is Net cooling capacity =

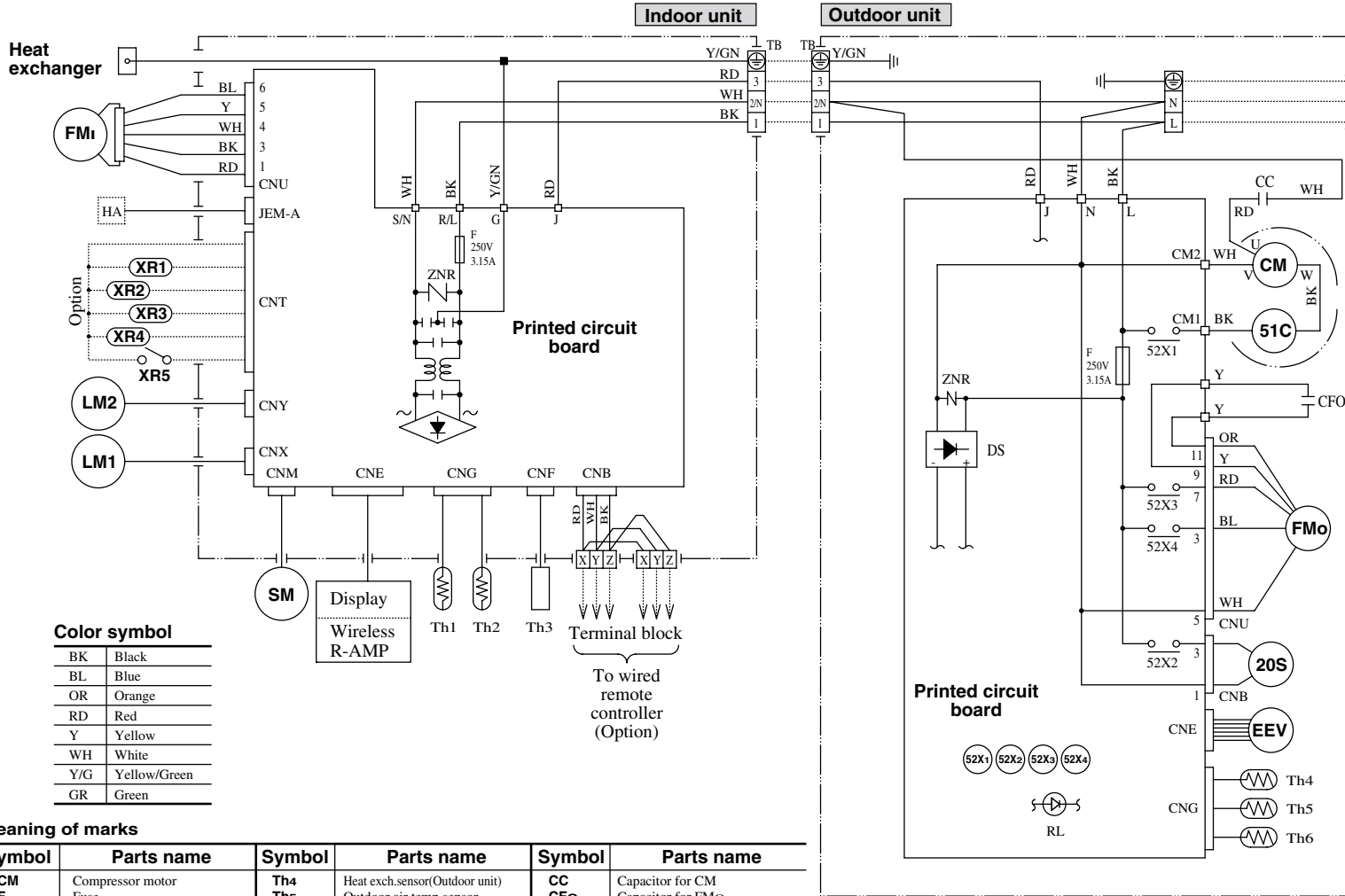
$$\begin{array}{ccccccc}
 \frac{6300}{\uparrow} & \times & \frac{0.975}{\uparrow} & \times & \frac{1.0}{\uparrow} & = & 6143\text{w} \\
 \text{SRK63HE-S} & & \text{Length 15m} & & \text{Factor by air} & & \\
 & & & & \text{temperatures} & &
 \end{array}$$

3 ELECTRICAL DATA

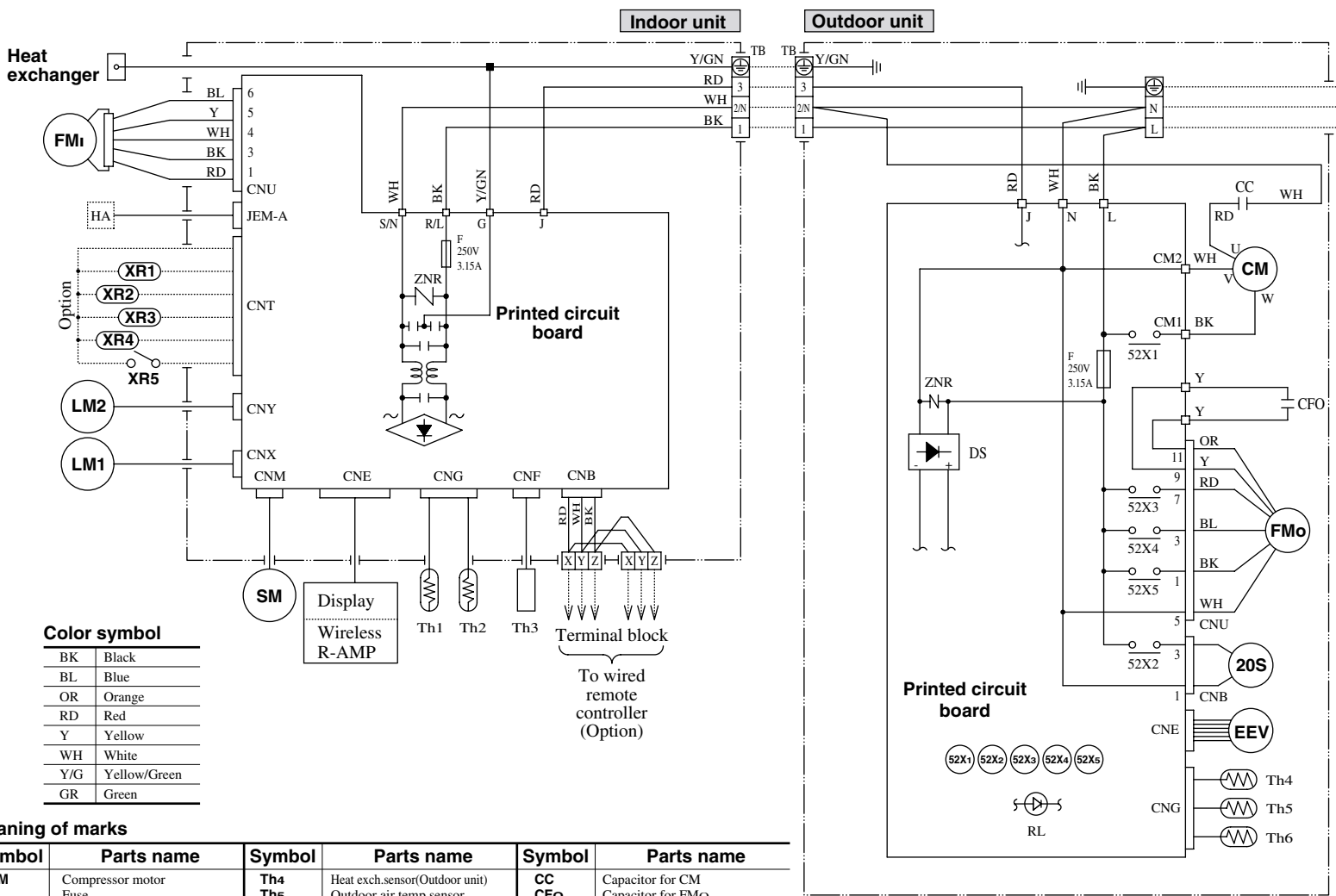
3.1 Electrical wiring

Model SRK63HE-S

Power Source
1 Phase
220-240V 50Hz



Power Source
1 Phase
220-240V 50Hz

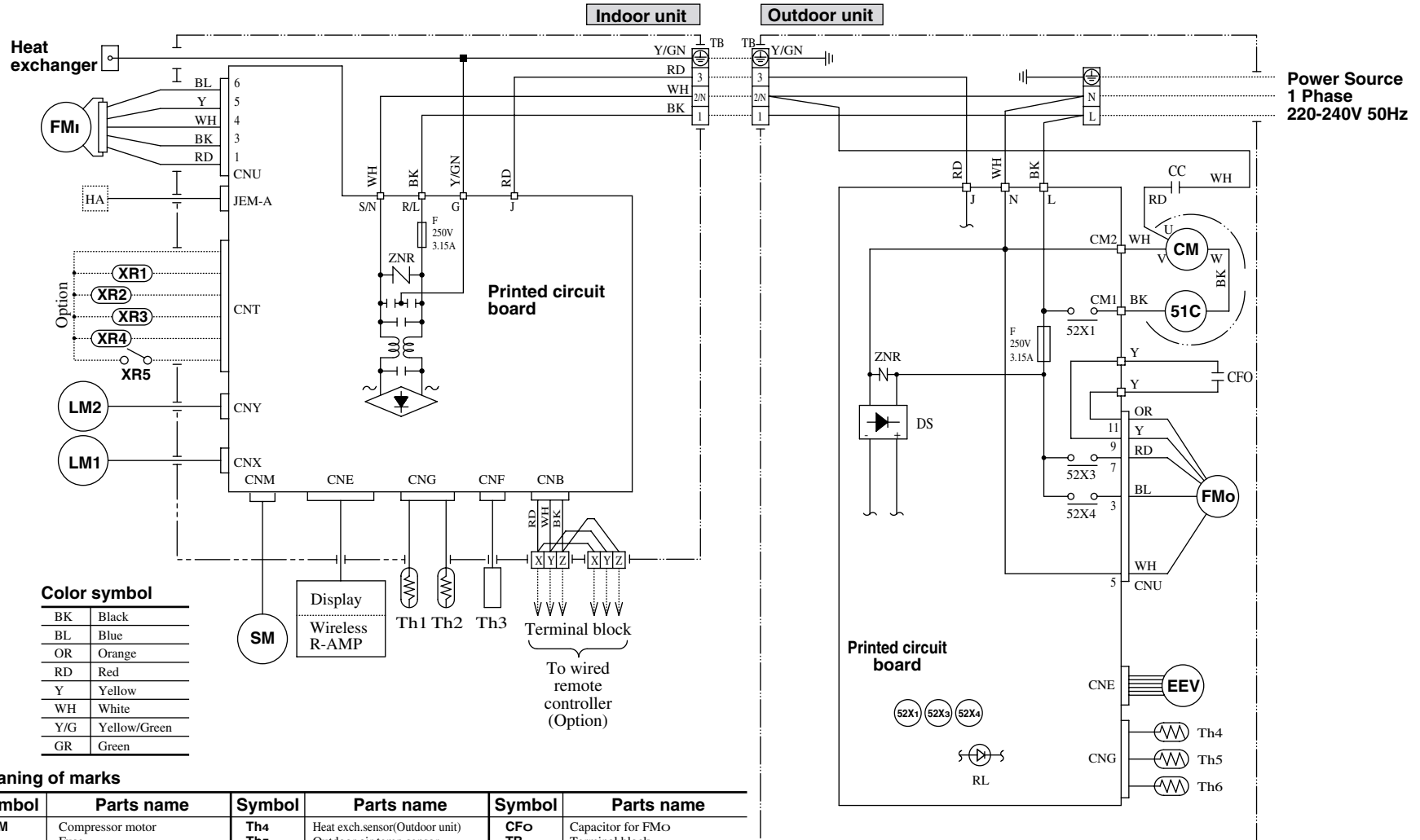


Color symbol

BK	Black
BL	Blue
OR	Orange
RD	Red
Y	Yellow
WH	White
Y/G	Yellow/Green
GR	Green

Meaning of marks

Symbol	Parts name	Symbol	Parts name	Symbol	Parts name
CM	Compressor motor	Th4	Heat exch.sensor(Outdoor unit)	CC	Capacitor for CM
F	Fuse	Th5	Outdoor air temp.sensor	CFo	Capacitor for FMo
FMi	Fan motor(Indoor)	Th6	Discharge pipe temp.sensor	TB	Terminal block
FMo	Fan motor(Outdoor)	ZNR	Varistor	XR1	Operation indication (DC12)
SM	Flap motor	20S	4 way valve(coil)	XR2	Heating indication (DC12)
LM1,2	Louver motor	EEV	Electronic expansion valve	XR3	ON indication for CM(DC12)
Th1	Room temp.sensor	DS	Diode stack	XR4	Check indication (DC12)
Th2	Heat exch.sensor(Indoor unit)	RL	Inspection lamp	XR5	Distant operation
Th3	Humidity sensor	52X1~5	Auxiliary relay		



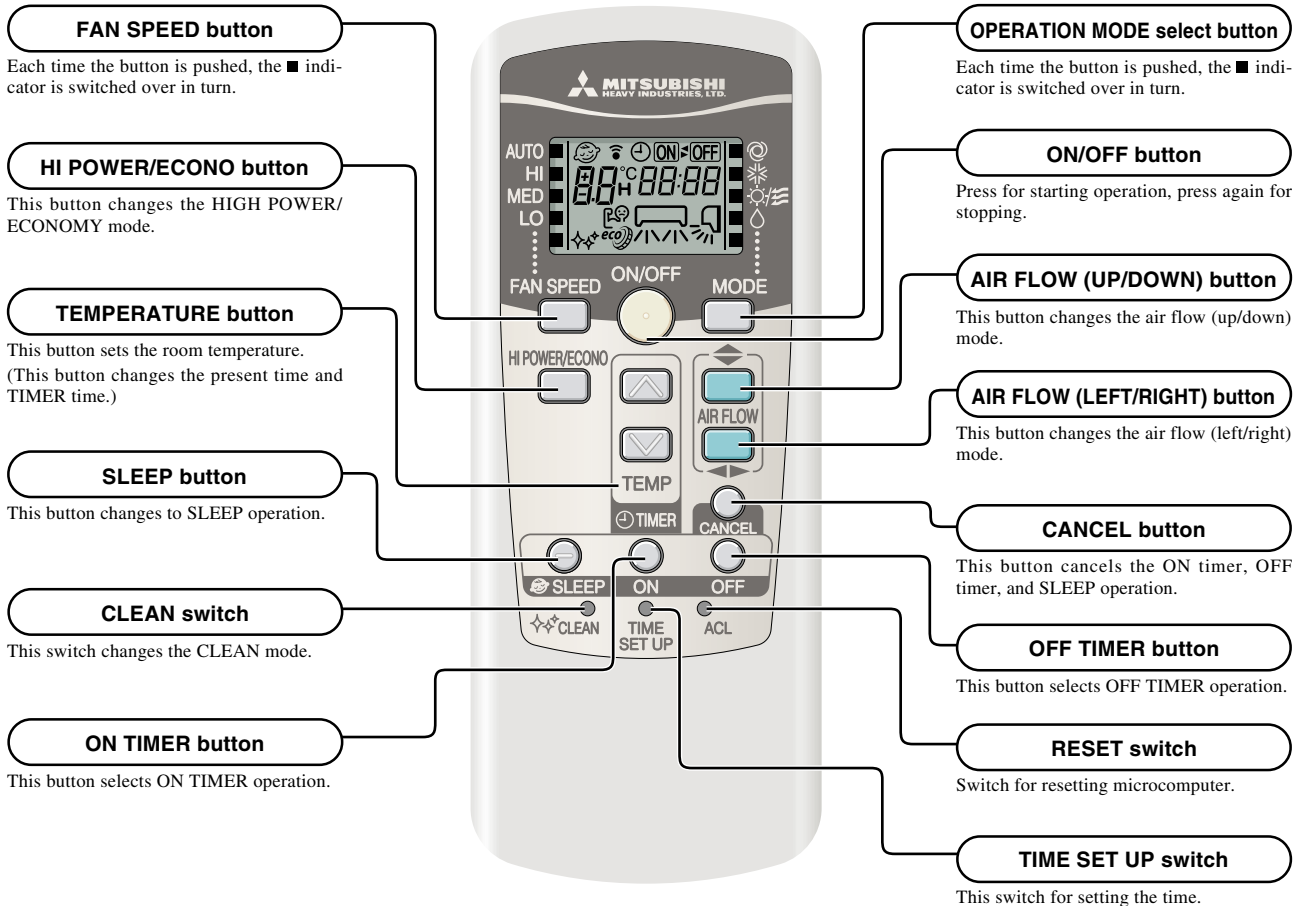
4 OUTLINE OF OPERATION CONTROL BY MICROCOMPUTER

4.1 Operation control function by remote control switch

Remote controller

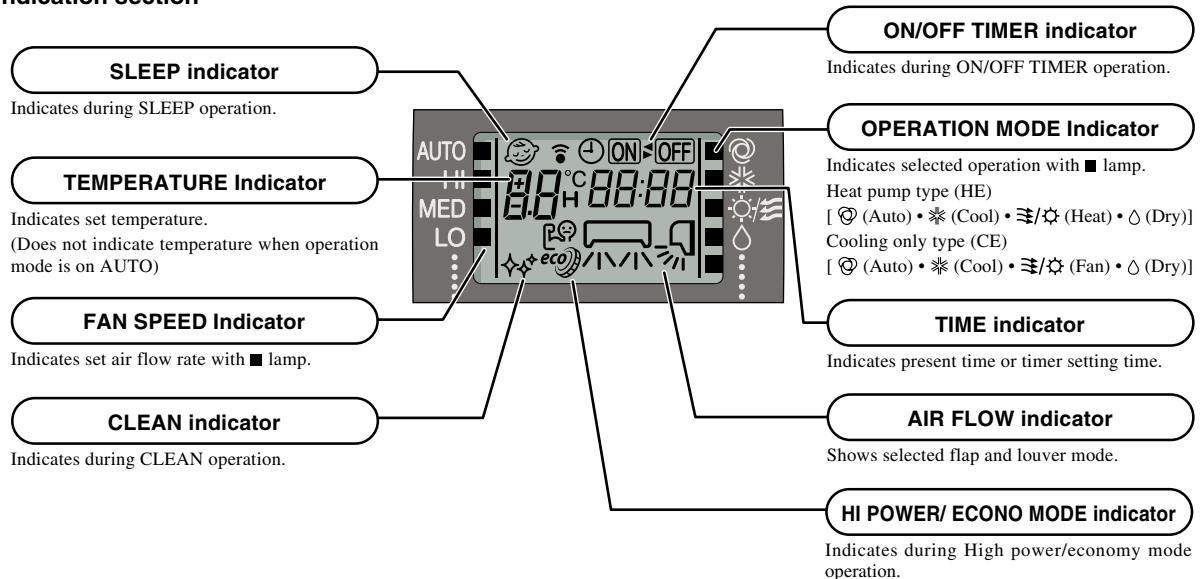
Models All models

◆ Operation section



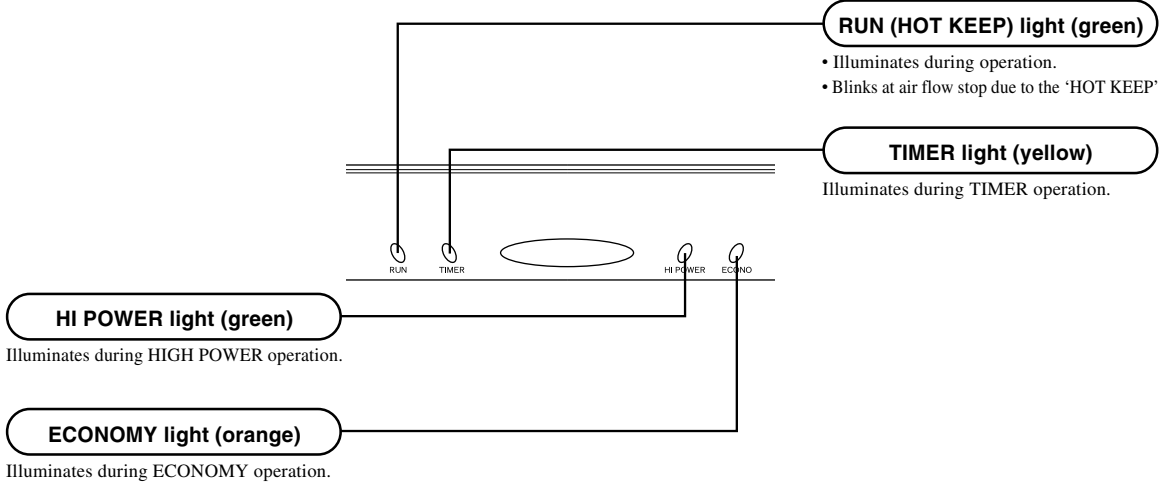
• The above illustration shows all controls, but in practice only the relevant parts are shown.

◆ Indication section



Unit indication section

Models All models



5 INSTALLATION

R410A refrigerant is used for this air-conditioner. Execute the installation work while taking care of the following points in addition to the general caution items.

5.1 Installation tools

Prepare the following special tools for R410A in addition to the general-purpose tools.

- Flare tool
- Vacuum pump adaptor
- Gauge manifold
- Leak detector
- Charge hose

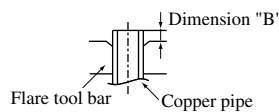
5.2 Refrigerant piping

- Use the copper pipe that has less than 40 mg/10 m of oil adhesion and 0.8 mm of wall thickness. Never use the thin walled pipe the thickness of which is less than 0.8 mm.
- Use the flare nut attached to the air-conditioner.

5.3 Pipe connection

(1) Pipe working

	Copper pipe dia.		Dimension "A" (mm)
	Liquid side	ø6.35	9.1
		ø9.52	13.2
	Gas side	ø12.7	16.6
ø15.88		19.7	



Copper pipe dia.	Dimension "B" (mm)
	Clutch type flare tool for R410A
ø6.35	0.0 ~ 0.5
ø9.52	0.0 ~ 0.5
ø12.7	0.0 ~ 0.5
ø15.88	0.0 ~ 0.5

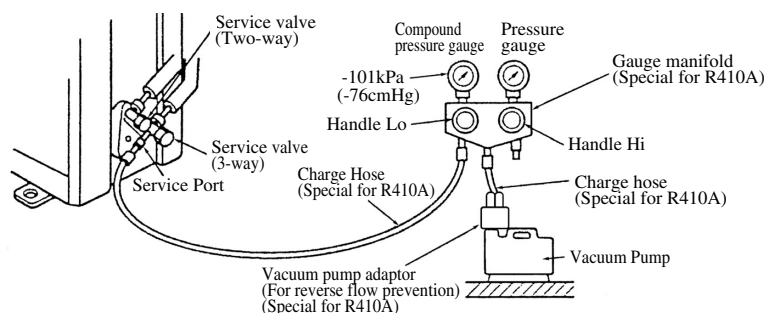
(2) Tightening torque

- The tightening torque is shown below.

Copper pipe dia.		Across flats of flare nut (mm)	Tightening torque N·m (kgf·m)
Liquid side	ø6.35	17	14 ~ 18 (1.4 ~ 1.8)
	ø9.52	22	33 ~ 42 (3.3 ~ 4.2)
Gas side	ø12.7	24	50 ~ 62 (5.0 ~ 6.2)
	ø15.88	27	63 ~ 77 (6.6 ~ 7.7)

(3) Vacuuming

- The charge hose for R22 cannot be connected because the service port diameter is different from the conventional one. Use the special charge hose for R410A.
- Use the vacuum pump adaptor for reverse flow prevention to check the reverse flow of vacuum pump oil. If oil flows back to the air-conditioner, it causes failure of refrigerant cycle.



PARTS LIST (Main parts)

(1) Indoor unit

No.	Parts Name	Parts No.	
		SRK63HE-S	SRK71HE-S
1	PANEL ASSY,FRONT	RKW102A200B	
2	PANEL,FRONT	RKW122A200	
3	PANEL,AIR INLET	RKW435A201B	
4	GRILLE ASSY,AIR OUTLET	RKW435A202	
5	MOTOR,DC	SSA512T072	
6	IMPELLER	SSA431G043A	
7	HEAT EXCH ASSY(AIR)	RKW301A200B	RKW301A200A
8	PWB ASSY	RKW505A200B	RKW505A200C
9	CONTROL ASSY,REMOTE	RKW502A200A	

(2) Outdoor unit

No.	Parts Name	Parts No.	
		SRC63HE-S	SRC71HE-S
1	PANEL,FRONT	RWC122A003	RCR122A001
2	PANEL,SIDE(R)	RWC123A005F	—
3	PANEL,SIDE(L)	RWC123A002	—
4	PANEL,TOP	RWC124A003	RCR124A001
5	GRILLE,AIR OUTLET	RWC435A002	RCR435A001
6	GUARD,FIN	RWC131A004	—
7	BRACKET,MOTOR	RWC116A041	RCR116A001A
8	MOTOR,AC	SSA511B817B	SSA511T211
9	PROPELLER	SSA431B233	SSA431B247
10	BASE ASSY	RWC111A003K	RCR111A001A
11	HEAT EXCH ASSY(AIR)	RWC301A025	RCR301A001A
12	VALVE,S(4WAY)	SSA382C078	
13	COIL ASSY,SOLENOID	RSA382F010B	RPC382F700B
14	COMPRESSOR ASSY	AHT201A560ND	RSA201A012
15	PWB ASSY	RCR505A010B	RCR505A010
16	VALVE,BODY(EXP)	SSA387F035	
17	COIL,SOLENOID	SSA382F210L	

PARTS LIST (Main parts)

(1) Indoor unit

No.	Parts Name	Parts No.	
		SRK63CE-S	SRK71CE-S
1	PANEL ASSY,FRONT	RKW102A200B	
2	PANEL,FRONT	RKW122A200	
3	PANEL,AIR INLET	RKW435A201B	
4	GRILLE ASSY,AIR OUTLET	RKW435A202	
5	MOTOR,DC	SSA512T072	
6	IMPELLER	SSA431G043A	
7	HEAT EXCH ASSY(AIR)	RKW301A200B	RKW301A200A
8	PWB ASSY	RKW505A200D	RKW505A200F
9	CONTROL ASSY,REMOTE	RKW502A200A	

(2) Outdoor unit

No.	Parts Name	Parts No.	
		SRC63CE-S	SRC71CE-S
1	PANEL,FRONT	RWC122A003	RCR122A001
2	PANEL,SIDE(R)	RWC123A005F	—
3	PANEL,SIDE(L)	RWC123A002	—
4	PANEL,TOP	RWC124A003	RCR124A001
5	GRILLE,AIR OUTLET	RWC435A002	RCR435A001
6	GUARD,FIN	RWC131A004	—
7	BRACKET,MOTOR	RWC116A041	RCR116A001A
8	MOTOR,AC	SSA511B817B	SSA511T211
9	PROPELLER	SSA431B233	SSA431B247
10	BASE ASSY	RWC111A003K	RCR111A001A
11	HEAT EXCH ASSY(AIR)	RWC301A024	RCR301A002
12	COMPRESSOR ASSY	AHT201A560ND	RSA201A012
13	PWB ASSY	RCR505A010C	RCR505A010A
14	VALVE,BODY(EXP)	SSA387F035	
15	COIL,SOLENOID	SSA382F210L	

**WALL MOUNTED TYPE
ROOM AIR-CONDITIONER**



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